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	B +.178 (4.52) C + 230 (5.84)	(Insert arrangement 15-97) on Contact Location Y-axis mm) ID (mm) +.234 (5.94) G 207 (5.26) 0(+.178 (4.52) H 224 (5.94) +.16	Y-axis (mm) 095 (2.41) 065 (1.65) 178 (4.52)					Ø	
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