APPLIC	ABL	E STAN	DARD								
OPERATING TEMPERATUR		E RANGE	-55°C TO 85°C(NOTE 1)		STORAGE TEMPERATURE RANGE		-10°C TO 60	-10°C TO 60°C			
RATING	e vo	VOLTAGE		30V AC/DC		APPLICABLE CONNECTOR DF40GL-44DS-0.4		↓ V (**)			
	CL	JRRENT		0. 35A							
				SPEC	IFICAT	TIONS					
	ITEM			TEST METHOD			REQU	IREMENTS	QT	A	
CONST	RU	CTION									
GENERAL EXAMINATION			VISUALLY AND BY MEASURING INSTRUMENT.			ACCORDING TO DRAWING.			X		
MARKING		CONFIRMED VISUALLY.						X)		
FLECT	RIC	CHARA		STICS						<u> </u>	
				OR LESS 1kHz,1m A .		90mΩ MA>	۲.				
								Х	-		
INSULATION RESISTANCE		100V DC.			50MΩ MIN.			x	-		
VOLTAGE PROOF		100V AC FOR 1 min.			NO FLASHOVER OR BREAKDOWN.			Х	_		
MECHA		AL CHA	RACTE	RISTICS							
INSERTION AND			MEASURED BY APPLICABLE CONNECTOR. INSERTION FORCE 42.0 N MAX								
WITHDRAWAL FORCES						WITHDRAW	WITHDRAWAL FORCE 6.0N MIN			-	
LOCK STRENGTH					30N MIN	30N MIN			_		
MECHANICAL OPERATION		PULL FORCE HORIZONTALLY. 30TIMES INSERTIONS AND EXTRACTIONS.				① CONTACT RESISTANCE: 90mΩ MAX.			-		
					-	2 NO DAMAGE, CRACK OR LOOSENESS OF PARTS.					
VIBRATION			FREQUENCY 10 TO 55 TO 10 Hz, 5min, SINGLE			① NO ELECTRICAL DISCONTINUITY OF 1 μs.			X		
			AMPLITUDE 0.75 mm,10CYCLES,			② NO DAM.	② NO DAMAGE, CRACK OR LOOSENESS OF PARTS.			-	
SU00K			FOR 3 DIRECTIONS. 490 m/s ² DURATION OF PULSE 11 ms AT 3 TIMES					CONTINUITY OF 1 µs.		_	
SHOCK								OR LOOSENESS OF PARTS	X	_	
ENVIR	ONM	IENTAL	CHARA	ACTERISTICS		-	,				
RAPID CHANGE OF			-				T RESISTAN	CE: 90mΩ MAX.	x	Τ	
TEMPERATURE		TIME $30 \rightarrow 5 \text{ MAX} \rightarrow 30 \rightarrow 5 \text{ MAX}$ min UNDER 5 CYCLES.			 ② INSULATION RESISTANCE: 50MΩ MIN. ③ NO DAMAGE, CRACK OR LOOSENESS OF PARTS. 				-		
DAMP HEAT			EXPOSED AT 40 ± 2 °C, 90 TO 95 %, 96 h.			1 CONTAC	① CONTACT RESISTANCE: 90mΩ MAX.				
(STEADY STATE)						 ② INSULATION RESISTANCE: 25MΩ MIN. ③ NO DAMAGE, CRACK OR LOOSENESS OF PARTS. 				-	
SULPHUR DIIOXIDE			EXPOSED IN 25 PPM FOR 96h,25°C,75%.			(1) CONTACT RESISTANCE: 180m Ω MAX.					
						-	,	OR LOOSENESS OF PARTS	Х	-	
HEAT RESISTANCE OF			RECOMMENDED TEMPERATURE PROFILE			NO DEFORMATION OF CASE OF EXCESSIVE					
SOLDERING			SOLDERING AREA MAX 250°C, 220°C FOR 60 SECONDS MAX.			LOOSENESS OF THE TERMINALS.				-	
			PREHEATING AREA								
				0°C 90 TO 120SECONDS. TWICE ACTION IS ALLOWED							
			SAME CON			-					
			RECOMMENDED MANUAL SOLDERING CONDITION								
				IG IRON TEMPERATURE 350° IG TIME: WIHTIN 3 SECONDS							
SOLDERABILITY			SOLDERING TEMPERATURE: 245±5°C DURATION OF IMMERSION: SOLDERING FOR 3 ±0.5 SECONDS.			A NEW UNIF	A NEW UNIFORM COATING OF SOLDER SHALL				
		COVER MINIMUM OF 95% OF THE SURFACE BEING IMMERSED.				Х	-				
COL	JNT	DE		ON OF REVISIONS	[DESIGNED		CHECKED	DA	٩TE	
Δ											
REMARK							APPROVE	D MO. ISHIDA	15. (15.07.2	
			ERATURE RISING BY CURRENT , refer to JIS C 5402, IEC 60512.				CHECKEI			15.07.2	
							DESIGNE		15.07.27		
							DRAWN KR. AJITO		15.0		
Note QT:Qualification Test AT:Assuranc				urance Test X:Applicable T	nce Test X:Applicable Test		DRAWING NO. ELC-355294-5				
						PART NO.	DF40GL-44DP-0. 4V (58				
		PECIFICATION SHEET OSE ELECTRIC CO., LTD.							<i>. </i>		
	11-2-1		USE EL	LEGTRIC CO., LTD.	C	ODE NO.	CL6	84-4412-2-58	Δ	1/	

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