APPLIC	ABLE STAN	DARD								
	OPERATING		-55 ° <b>C TO</b> 85	o <b>c</b> (1)	STORAGE			-10 °C TO +60	oc <sup>(2)</sup>	
	TEMPERATURE I	RANGE	-55 6 10 65	0	TEMPERATURE	e range		-10 % 10 +00	°U	
	HUMIDITY RANG	GE			•••••	IDITY RANGE		40 % <b>TO</b> 70 % <sup>(2)</sup>		
	VOLTAGE		200 V AC A		APPLICAB	PPLICABLE CABLE				
CURR		NT 1 A			INSUL	INSULATION _				
			SPEC	IFICATI	ONS					
II	ſEM		TEST METHOD				REQUI	REMENTS	QT	AT
CONSTRUCT	ION	r								1
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT. CONFIRMED VISUALLY.			ACCOR	ACCORDING TO DRAWING.				×
MARKING			ED VISUALLY.						×	×
	CHARACTERIS				15	0 1111				
CONTACT RESISTANCE INSULATION RESISTANCE		100 mA (DC OR 1000 Hz). 500 V DC				15 mΩ MAX .			×	-
						1000 MΩ MIN.			×	_
VOLTAGE PROOF		650 V AC FOR 1 min.			NO FL	NO FLASHOVER OR BREAKDOWN.				-
									×	1
CONTACT INSERTION AND EXTRACTION FORCES		$\Box$ 0.5 ± 0.002 mm BY STEEL GAUGE.				INSERTION FORCE : 2.45 N MAX. EXTRACTION FORCE: 0.25 N MIN.				-
MECHANICAL OPERATION		100 TIMES INSERTIONS AND EXTRACTIONS.			1) CON 2) NO	1)CONTACT RESISTANCE: 20 mΩ MAX. 2)NO DAMAGE, CRACK AND LOOSENESS			×	-
VIBRATION		FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.5 mm,				OF PARTS. 1)NO ELECTRICAL DISCONTINUITY OF 1 μs. 2)NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				-
SHOCK		2 h IN 3 DIRECTIONS. 490 m/s <sup>2</sup> , DURATION OF PULSE 11 ms								-
			IMES IN 3 DIRECTIONS.							
ENVIRUNMEN DAMP HEAT	NTAL CHARAC		AT 40±2 °C, 90 TO 95 %,	96 h	1) CON	TACT RES	NATEL	CE: 20 mΩ MAX.		
(STEADY STATE)								$FANCE: 1000 \ M\Omega \ MIN.$	×	-
RAPID CHANGE OF		TEMPERATURE $-65 \rightarrow +15$ TO $+35 \rightarrow +125 \rightarrow +15$ TO $+35 \circ C$				3) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				-
TEMPERATURE		$ \begin{array}{c} -65 \rightarrow +15 & 10 & +35 \rightarrow +125 \rightarrow +15 & 10 & +35 & 50 \\ \hline \text{TIME} \end{array} $								
		30 — UNDER	$\rightarrow$ 10 TO 15 $\rightarrow$ 30 $\rightarrow$	10 TO 15 r	min.					
			CYCLES.							
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.				1)CONTACT RESISTANCE: 20 mΩ MAX. 2)NO HEAVY CORROSION.				-
SULPHUR DIOXIDE		EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD: JEIDA – 39)			2) NU					-
RESISTANCE TO		1) SOLDER BATH: SOLDER TEMPERATURE,			NO DE	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.				-
SOLDERING HEAT		$260\pm5^{\circ}$ C FOR IMMERSION, DURATION, $10\pm1$ s. 2) SOLDERING IRONS : $350^{\circ}$ C FOR 3 s MAX.			LOOSE					
		2) SOLDE	RING IRONS : 350°C FOR 3	s MAX.					×	-
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE, $245\pm3^{\circ}C$ ,				A NEW UNIFORM COATING OF SOLDER				-
		FOR IMMERSION DURATION, 2 s.				SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.				
	. 1								-	
		DESCRIPTI	ON OF REVISIONS		DESIGNED	CHECKED			DA	TE
COUNT									15 0	6 04
<u>⁄ð</u>						APPROVED CHECKED				6. 04
<u>À</u> Remark	MPERATURE RI	SE INCLU	JDED WHEN ENERGIZED.							16 04
REMARK (1) TEM (2) TH	IS STORAGE I	NDICATES	S A LONG-TERM STORAGE S			CHECK	(ED	HT. YAMAGUCHI	15.0	
REMARK (1) TEM (2) TH FOR	IS STORAGE I R THE UNUSED	NDICATES PRODUCT	S A LONG-TERM STORAGE S BEFORE THE BOARD MOUN			CHECK DESIG	(ED NED	HT. YAMAGUCHI MT. ITANO	15.0 15.0	06. 04
EMARK (1) TEM (2) TH FOF Unless oth	IS STORAGE I R THE UNUSED nerwise spec	NDICATES PRODUCT ified, r	S A LONG-TERM STORAGE S BEFORE THE BOARD MOUN efer to MIL-STD-1344.	NTED.		CHECK DESIGI DRAW	(ED NED	HT. YAMAGUCHI MT. ITANO MT. ITANO	15.0 15.0 15.0	)6. 04 )6. 04
REMARK (1) TEM (2) TH FOF Unless oth	IS STORAGE I R THE UNUSED	NDICATES PRODUCT ified, r	S A LONG-TERM STORAGE S BEFORE THE BOARD MOUN efer to MIL-STD-1344.		DRAWING	CHECK DESIGI DRAW	(ED NED	HT. YAMAGUCHI MT. ITANO	15.0 15.0 15.0	)6. 04 )6. 04
REMARK (1) TEM (2) TH (2) TH FOF Unless oth Note QT:QU	IS STORAGE I R THE UNUSED nerwise spec nalification	NDICATES PRODUCT ified, r Test A	S A LONG-TERM STORAGE S BEFORE THE BOARD MOUN efer to MIL-STD-1344.	ITED.	DRAWING PART NO.	CHECK DESIGI DRAW	KED NED VN	HT. YAMAGUCHI MT. ITANO MT. ITANO	15.0 15.0 15.0 71-2	)6. 04 )6. 04 )6. 04