APPLICA	BLE STAN	DARD						1		
	OPERATING TEMPERATURE RANGE		-55°C TO 85°C(NOTE 1)			STORAGE TEMPERATURE RANGE		−10°C TO 60°	С	
RATING	VOLTAGE					PLICABLE INNECTOR		DF40GB-48DP-0. 4	DF40GB-48DP-0. 4V (**)	
	CURRENT		0. 3A							
			SPEC	IFICA	IOIT.	٧S		I		
ТІ	EM		TEST METHOD	_	_		REC	QUIREMENTS	QT	A
CONSTR	UCTION									
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.				ACCORDING TO DRAWING.			Х	
MARKING		CONFIRMED VISUALLY.							Х	)
	IC CHARA									
CONTACT R	ESISTANCE	20mV AC	OR LESS 1khz,1m A .			90mΩ I	MAX.		Х	-
INSULATION RESISTANCE		100V DC.				50MΩ MIN.			Х	-
VOLTAGE PROOF		100V AC FOR 1 min.				NO FLASHOVER OR BREAKDOWN.				
									Х	-
	ICAL CHA			TIONS					1	<u> </u>
MECHANICAL OPERATION		I 30TIMES INSERTIONS AND EXTRACTIONS.				<ol> <li>CONTACT RESISTANCE: 90mΩ MAX.</li> <li>NO DAMAGE, CRACK OR LOOSENESS OF PARTS.</li> </ol>			х	-
VIBRATION		FREQUENCY 10 TO 55 TO 10 Hz,APPROX 5min,				1 NO ELECTRICAL DISCONTINUITY OF 1 $\mu$ s.			x	
		SINGLE AMPLITUDE 0.75 mm,10CYCLES, FOR 3 DIRECTIONS.				② NO DAMAGE, CRACK OR LOOSENESS OF PARTS.				-
SHOCK		490 m/s <sup>2</sup> DURATION OF PULSE 11 ms AT 3 TIMES				(1) NO ELECTRICAL DISCONTINUITY OF 1 $\mu$ s.				
		FOR 3 DIRECTIONS.				② NO DAMAGE, CRACK OR LOOSENESS OF PARTS.			Х	-
			CTERISTICS			PAP	(15.			
RAPID CHAN			TURE -55→ 5 TO 35→85→	→ 5 TO 35	°C		NTACT RES	ISTANCE: 90mΩ MAX.		
TEMPERATURE		TIME $30 \rightarrow 5 \text{ MAX} \rightarrow 30 \rightarrow 5 \text{ MAX}$ min UNDER 5 CYCLES.				<ol> <li>INSULATION RESISTANCE: 50MΩ MIN.</li> <li>NO DAMAGE, CRACK OR LOOSENESS OF PARTS.</li> </ol>			X	-
DAMP HEAT (STEADY STATE)		EXPOSED AT 40 ± 2 °C, 90 TO 95 %, 96 h.			<ol> <li>CONTACT RESISTANCE: 90mΩ MAX.</li> <li>INSULATION RESISTANCE: 25MΩ MIN.</li> <li>NO DAMAGE, CRACK OR LOOSENESS OF PARTS.</li> </ol>				-	
SULPHUR DIIOXIDE		EXPOSED IN 25 PPM FOR 96h,25°C,75%.			<ol> <li>CONTACT RESISTANCE: 180mΩ MAX.</li> <li>NO DAMAGE, CRACK OR LOOSENESS OF PARTS.</li> </ol>					
									-	
						170010			Х	_
HEAT RESISTANCE OF SOLDERING		RECOMMENDED TEMPERATURE PROFILE SOLDERING AREA MAX 250°C, 220°C FOR 60 SECONDS MAX.			NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.			x	-	
		PREHEATING AREA 150 TO 180°C 90 TO 120SECONDS. MAXIMUM TWICE ACTION IS ALLOWED UNDER THE SAME CONDITION. RECOMMENDED MANUAL SOLDERING CONDITION SOLDERING IRON TEMPERATURE 350°C. SOLDERING TIME: WIHTIN 3 SECONDS.								
SOLDERABILITY		SOLDERING TEMPERATURE: 245±5°C DURATION OF IMMERSION: SOLDERING FOR 3 ±0.5 SECONDS.			3	A NEW UNIFORM COATING OF SOLDER SHALL COVER MINIMUM OF 95% OF THE SURFACE BEING IMMERSED.			х	-
COUN	T DE		N OF REVISIONS		DESIG			CHECKED	DA	TE
REMARKS NOTE1: INCLUDE THE TEMPERATU							APPROVE	D MO. ISHIDA	15. 07. 15. 07.	
NUTE1: INCLU	ULIHE IEMPE				CHECKED		D TS. MIYAZAKI			
		od rofer	d refer to IIS C 5402 IEC 60512				DESIGNE		15.07.0	
Unless otherwise specified, refer						DRAWN KR. AJITO			15.0	
	urance Test X:Applicable T	Test	DRAWING NO. ELC-349461-				1			
HRS					PART	NO.	DF40GB(1.5)-48DS-0.4V			
	HIR	OSE EL	ECTRIC CO., LTD.		CODE	NO.	CL6	84-4194-3-58	◬	1/

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