Customer Information Sheet DRAWING No.: M80-5D104M1-11-335 IF IN DOUBT - ASK NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm SPECIFICATIONS: MATERIAL: MOULDING: GLASS FILLED PPS, UL94V-0, BLACK **OBSOLETE** SIGNAL CONTACT: BRASS POWER CONTACT: BODY = COPPER ALLOY LATCHING COLLAR = BERYLLIUM COPPER JACKSCREW: STAINLESS STEEL FINISH: SIGNAL CONTACT: 0.25-0.30µ GOLD POWER CONTACT: 3.00 BODY = GOLD TYP LATCHING COLLAR = NICKEL 2.00 **ELECTRICAL:** WORKING VOLTAGE = 120V AC/DC 5.55 VOLTAGE PROOF = 360V AC/DC MAX INSULATION RESISTANCE = $100M\Omega$ MIN SIGNAL CONTACT:

-CONTACT No. I

PART SECTION Z-Z

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- 2 x M2x0 4-6H

(12.7)

WITH POSITIONER Z80-193.

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9. INSTRUCTION SHEETS ARE AVAILABLE.

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CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
 FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-1940005.

SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.

TOLERANCES

X. = ±1mm

 $X.X = \pm 0.25 mm$

 $X.XX = \pm 0.10$ mm

 $.XXX = \pm 0.01$ mm

ANGLES = ±5°

UNLESS STATED

FOR EXTRA POWER CONTACTS, USE PART NUMBER M80-335

POWER CONTACT WIRE, STRIP BY 5.00mm MINIMUM
POWER CONTACT EXTRACTION TOOL = Z80-290

RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 22 AWG.

MATERIAL:

FINISH:

S/AREA:

SEE ABOVE

SEE ABOVE

MAX INSULATION DIAMETER = ØI.IOmm. STRIP WIRE BY 2.00MM FOR CRIMPING.

RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M2252078-01

SECTION X-X

30.11.10 10806

R. ADDE

M. G. PLESTED

C/NOTE

DATE

APPROVED: S. MCCULLAGH

CHECKED

CUSTOMER REF.:

ASSEMBLY DRG:

JACKSCREW DATAMATE

MIXED TECHNOLOGY VERTICAL

CRIMP MALE ASSEMBLY

M80-5D104M1-11-335

DRAWING NUMBER:

DRAWN:

CURRENT RATING AT 25°C = 3.0A MAX CURRENT RATING AT 85°C = 2.2A MAX CONTACT RESISTANCE = 25 m Ω MAX

CURRENT RATING = 20A MAX WITH 12AWG

CONTACT AS SPECIFIED

CONTACT RESISTANCE 6 m Ω MAX

DURABILITY = 500 OPERATIONS

INSERTION FORCE = 2.8N MAX WITHDRAWAL FORCE = 0.2N MIN

INSERTION FORCE = 5N MAX WITHDRAWAL FORCE = 0.5N MIN

TEMPERATURE RANGE = -55°C to +125°C

FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION COO5XX (LATEST ISSUE)

POWER CONTACT:

SIGNAL CONTACT:

POWER CONTACT:

ENVIRONMENTAL:

PACKING:

MECHANICAL: